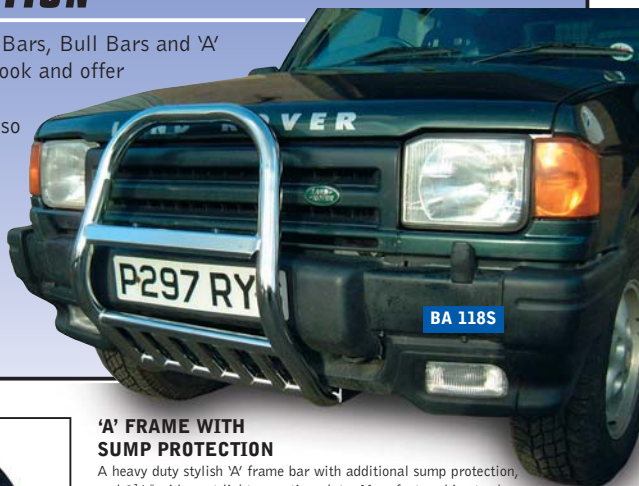


FRONT END PROTECTION

All of our black, nylon coated steel Nudge Bars, Bull Bars and 'A' frames give an aggressive and purposeful look and offer improved front end protection due to their strength. Spot light mounting points are also included on most. The units bolt to the existing holes on the chassis/bumper although some cutting of the front spoiler may be required.

Note: For vehicles fitted with side lift jacks use extension BA 2140 (Optional).



BA 118S

'A' FRAME

A new styled 'A' frame bar (without sump protection), with 3 1/2" wide spot-light mounting plate.

Manufactured in sturdy 2" tube and Black Nylon Coated. Will fit all Discovery vehicles except Disco 2. No drilling required.

BA 117 'A' frame

For fitment to Airbag models please consult your Land Rover dealer



'A' FRAME WITH SUMP PROTECTION

A heavy duty stylish 'A' frame bar with additional sump protection, and 3 1/2" wide spot-light mounting plate. Manufactured in sturdy 2" tube. Will fit all Discovery vehicles except Disco 2. No drilling required.

BA 118S 'A' frame, In polished stainless steel, with additional sump protection. Not suitable with BA 2144 winch mount.

BA 118

'A' frame, Black nylon coated for a durable finish, with additional sump protection.

For fitment to Airbag models please consult your Land Rover dealer



BA 118



BA 106CS

WRAPAROUND NUDGE BAR

Based on the new styled 'A' frame bar BA 102 but with additional wraparound wings protection. Finished in highly polished stainless steel, with 3 1/2" wide spot-light mounting plate. (For fitment from 1994 - 1998, a new plinth part no. STC 8836AA is also required).

BA 106CS Wraparound Nudge bar with spotlight mounting. Finished in highly polished Stainless Steel.



BA 102

DISCOVERY 'A' FRAME

'A' Frame to fit Discovery 1 and 2. Made of steel and easy to fit. Includes spotlight mounting brackets. Mounting points pick up behind crush cans as per the original - some cutting of the front spoiler is required.

For fitment to Airbag models please consult your Land Rover dealer.

BA 102 Discovery 'A' Frame in Black Nylon Coated finish



BA 106B

TUBULAR WRAPAROUND NUDGE BAR with Integral Sump Guard

A stylish bar with integral Sump Guard and Spoiler protectors. Manufactured in 1 1/2" tube. Features Spotlight mounting. No cutting of the front spoiler is necessary. Will fit Discoveries up to Disco 2.



BA 106A

This model is not suitable for use with Winch Mount BA 2144. If you wish to fit Winch Mount BA 2144 use Nudge Bar BA 106CS (page 56).

- BA 106A** Wraparound Nudge bar in Black Nylon Coated Finish
BA 106B As BA 106A but includes fixed lampguards.

For fitment to Airbag models please consult your Land Rover dealer.



BA 103S

DISCO 2 'A' FRAME

Highly polished stainless steel, spotlight mounting included. To suit Discovery 2 (including vehicles 03MY onwards)

- BA 103S** Stainless Steel 'A' Bar



BA 101

DISCOVERY 2 WRAPAROUND NUDGE BAR

Wraparound nudge bar with removable lamp guards. Features spot lamp mounting brackets. Mounting points and fitting as BA 102. (Lamp guards not illustrated)
 For fitment to Airbag models please consult your Land Rover dealer.

- BA 101** Discovery 2* Nudge Bar in Black Nylon Coated finish
BA 101S As above but finished in polished Stainless Steel. (No lamp guards)

* (Including vehicles 03MY on wards).

FOR DRIVING
LAMPS TO FIT OUR
NUDGE BARS SEE
PAGES 141-142 IN
THE 4x4 ESSENTIALS
SECTION



OEM SOFT PLASTIC 'A' BARS

These bars are as fitted as original equipment. They offer robust vehicle protection as they are a steel frame construction covered in a thick rubber coat to absorb impact. More pedestrian friendly than other bars. Easily fitted to the following models.

DISCOVERY 2

- STC50021** – Soft 'A' Bar to fit Discovery 2 pre 03MY
STC53174 – Soft 'A' Bar to fit Discovery 2 after 03MY
STC50020 – Soft Full Bar to fit Discovery 2 pre 03MY
STC53173 – Soft Full Bar to fit Discovery 2 after 03MY
STC53181 – Metal Front Lamp Guards to fit the full bar STC53174

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



BA 175

BUMPER WITH INTEGRATED WINCH MOUNT

Made of 6mm steel folded plate and polyester coated. No drilling or modification required other than the removal of the front spoiler. The integrated bumper is fully compatible with the Bearmach aluminium sump guard (BA 083A).

BA 175 – Bumper with Integrated Winch Mount

The BA 175 can take the following winches: Warn 6000 or 8000 "M" and "Mx" series; XD 9000 and the Superwinch X6 & X9 as well as all the T-Max range (not come-up winch). Does not suit the Huskey winch.

The BA 175 can be further enhanced by the addition of:

'A' FRAME

This 'A' frame is easily added to the integrated bumper and winch mount above. Easily bolts on. Black nylon coated and with the facility to mount spot lamps.

BA 175A – 'A' frame to suit BA 175



BA 175A

'BULL BAR'

This Bull Bar is easily added to the integrated bumper and winch mount above. Easily bolts on. Black nylon coated and with the facility to mount spot lamps.

BA 175B – Bull Bar to suit BA 175



BA 175B



BA 199

WINCH BUMPER [DISCO 2]

Made from 6mm folded steel and powder coated for a durable finish. Designed specifically for the Disco 2 this winch bumper is extremely strong yet stylish. Front foglights need to be removed or re-positioned to fit bumper.

Accepts same winches as BA 175.

BA 199 – Bumper with Integrated Winch Mount 99-04

SEE OUR
FULL RANGE
OF WINCHES IN
THE 4X4
ESSENTIALS
SECTION

WINCHING EQUIPMENT

For the serious off-roader a winch can be an essential part of the kit.

Bearmach stocks a wide range of winching accessories with winch plates to suit all models and fitments.



BA 2144

WINCH MOUNT

Chassis mounted winch plate to suit Discovery will take 6,000 or 8,000lb Warn winches. Fits discreetly and with only minimum cutting of spoiler required. To fit Disco 89-98

BA 2144 – Discovery chassis mounted winch plate



BA 176

DISCREET WINCH PLATE

Suits Discovery 2. Zinc plated finish, accepts Warn 6000/8000 or XD9000 winches. No drilling required but requires removal of

wire mesh in spoiler and some cutting of spoiler. To suit Disco 99 – 04 (not compatible with Come-Up brand)

BA 176 – Discovery Discreet Winch Plate

LAMP GUARDS

Lamp Guards are more than just a cosmetic addition to your vehicle. They help protect your valuable lights from debris thrown up by traffic in front of you, from those inevitable knocks when off-roading or even in the supermarket car park.



BA 104



BA 104A

FRONT LAMP GUARDS (Discovery Facelift Version)

Made of steel and nylon coated, all brackets are nylon coated, all bolts are stainless. The front light guards incorporate a power wash cut out designed to ensure the vehicle's headlamp washers are not impeded. Units can be removed for easy cleaning of headlights. The steel brackets which fix the lamp guards to the body work, pick up off existing holes, and NO DRILLING is required.

- BA 104** Pair of removable Front Lamp Guards to suit Discovery up to 1999
BA 104A Pair of hinged Front Lamp Guards to suit Discovery 2 from 1999 - 2002



BA 147



BA 147S



BA 147S

REAR LAMP GUARDS – [DISCO 2]

Our Rear Lamp Guards for the Disco 2 are available in two different styles. Choose from either the Black Powder Coated (High level C pillar lights only) or the Chrome plated Stainless Steel set which also includes protection for the lower bumper lights. To suit Disco 99 - 2004.

- BA 147** Disco 2 Rear Lamp Guards (Set of 2)
BA 147S Disco 2 Rear Lamp Guards (Set of 4)



BA 105

REAR LAMP GUARDS

Made from mild steel with a durable, powder coated finish, these rear lamp units fix without drilling, as the brackets slip behind the lamp units. Sold in pairs.

BA 105 – Discovery Rear Lamp Guards

DISCOVERY 2 – Original Equipment

The following range of accessories supplied as original equipment for the Discovery Series 2 from Land Rover – so you can be assured of their quality and design.

- STC50026** Front Lamp Guards in plastic (Set of 2) – up to 03MY
STC50027 Rear Lamp Guards in plastic (Set of 4) – up to 03MY
STC53181 Metal Front Lamp Guards to fit the full bar **STC53174** (Set of 2) – 03MY on
STC53194 Upper Rear Lamp Guards in plastic (Set of 2) – 03MY on
VUB500520 Lower Rear Lamp Guards in plastic (Set of 2) – 03MY on
STC50243 Spot Lamp Bar, Black Nylon Coated
STC50244 Spot Lamp Bar, Stainless Steel



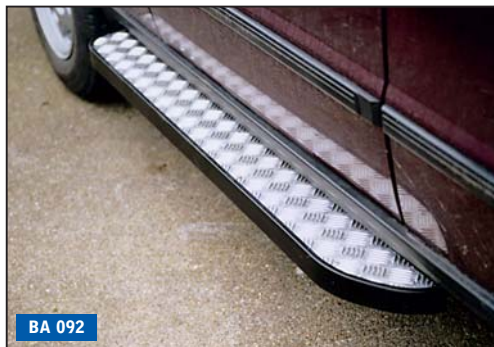
STC50026

STC53194

VUB500520

SIDE STEPS

All Bearmach side steps are designed not only to ease entering and exiting the vehicle, but also help to protect the vehicle from scuffs, dings and other annoying marks picked up through everyday use. Easily fitted to the chassis of the vehicle, with minimal modification (underneath vehicle), the sturdy steps also contribute to the vehicle's appearance.



BA 092

SIDE STEP WITH ALUMINIUM TREAD

Steel frame construction galvanised coating with aluminium tread plate and rubber edge moulding.

Easy to install as it picks up on body mounting bolts in the chassis, and it is only necessary to drill two further holes on each side to ensure you have a very solid chassis mounted side step.

BA 092 – Side Step with aluminium tread



BA 100

SIDE STEP WITH RUBBER TREAD

Galvanised steel frame construction with a dimpled, moulded rubber tread inset. Also has a rubber edge moulding.

Easy to install as it picks up on body mounting bolts in the chassis, and two holes drilled through the outrigger.

(NOT LSE Range Rover)

BA 100 – Side Step with Rubber Tread



BA 129

ALUMINIUM SIDE STEP

A new style side step to fit the Discovery model. An aluminium extrusion with rubber tread means that this step is light weight, strong and durable.

BA 129 – Aluminium Side Step (Extrusion)



BA 100S

STAINLESS STEEL SIDE STEP

Suitable for ALL Discoveries. Made from mirror polished stainless tube and tread plate with a raised anti-slip surface. Two holes to be drilled through outrigger.

BA 100S – Side Step in Stainless Steel



STC50032

DISCO 2 SIDE STEP WITH INTEGRAL MUD FLAP

These OEM side steps are easily fitted to the Disco 2. Manufactured in Stainless Steel these side steps have the added advantage of an integral front mud guard to make a practical and aesthetic addition to your Disco 2.

STC50032 – Side Step for Disco 2

**SIDE STEP with MUDFLAPS**

A very practical sidestep for the Discovery 2, with rubber tread and with a moulded mudflap integrated into the step at the rear. A high quality original equipment item.

STC50030 – Sidesteps with integrated mudflaps to suit Disco 2

REAR STEP

Made from heavy gauge steel and bar, zinc plated and yellowed to give an extra durable finish. No drilling required, bolts directly onto crossmember and can be used on most vehicles with tow bars. A very functional accessory. (See the Towing section for drop plates).

BA 172**BA 172 – Rear Step****REAR STEP KIT**

Rear Step Kit as fitted as original equipment. Includes hydraulic lift ramp and all necessary fittings. (NOT for Disco 2).

RTC9505AC – Complete Rear Step Kit.

SERVICE KIT

This service kit contain all fitments needed to restore the rear step to full working order in the event of the hydraulic lift failing.

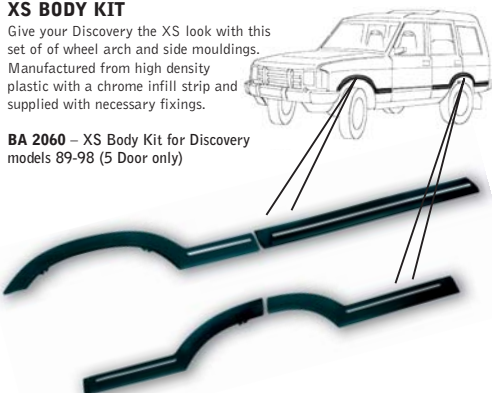
RTC9593AA – Hydraulic lift service kit for Disco rear step.

XS BODY KIT

Give your Discovery the XS look with this set of wheel arch and side mouldings.

Manufactured from high density plastic with a chrome infill strip and supplied with necessary fixings.

BA 2060 – XS Body Kit for Discovery models 89-98 (5 Door only)

**EXTERIOR STYLING**

A broad range of accessories to improve the appearance of your Discovery while offering practical protection and improvements.

**BA 2067****WHEEL ARCH EXTENSIONS**

Fibreglass wheel arch extensions available with or without notches cut out to accommodate the rubbing strips. Supplied in black but can easily be sprayed to match vehicle colour.

NOTE: The photograph shows a similar product fitted to a Range Rover

- BA 2066** Wheel Arch Extensions to fit 5 door Disco (without notches)
- BA 2067** Wheel Arch Extensions to fit 3 door Disco (without notches)
- BA 2066A** Wheel Arch Extensions to fit 5 door Disco (with notches)
- BA 2067A** Wheel Arch Extensions to fit 3 door Disco (with notches)

WHEEL ARCH EXTENSIONS

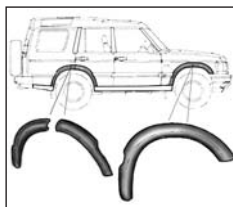
Fibreglass Wheel Arch Extensions to allow larger wheel and tyre fitments for more effective off-road use. Available in standard and XL sizes. Some cutting of arches and bodywork may be required.

- | | |
|---|----------------|
| BA 3704 Std Wheel Arch Extension | 2 Door Disco 1 |
| BA 3705 XL Wheel Arch Extension | 2 Door Disco 1 |
| BA 3706 Std Wheel Arch Extension | 4 Door Disco 1 |
| BA 3707 XL Wheel Arch Extension | 4 Door Disco 1 |

**WHEEL ARCH EXTENSIONS**

These 50mm wide extensions are suitable for 3 and 5 door Discoveries. They are made from high impact plastic and are almost unbreakable.

BA 3721 - Discovery Plastic Wheel arch extensions

**WHEEL ARCH KIT**

These Wheel Arch extensions are ideal when fitting wheels and tyres which are wider than the bodywork. They fit with any existing side mouldings and are manufactured in a high density plastic. No drilling or cutting required - supplied as an O.E. fit.

BA 2069 – Wheel Arch Kit to suit Disco 2

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

SIDE MOULDING – 5 DOOR

No drilling required. Attractive functional accessory to protect and enhance your vehicle.

BA 2054/
Side Moulding, 5 Door – Disco 2 only



BA 2054/

PERSPEX WEATHER-SHIELDS

Made from perspex, easily fits to passenger and driver's doors to stop rain penetration when on the move. Reduces draughts yet still allows good ventilation.

NOTE: The photograph shows a similar product fitted to a Freelander



BA 2065

- BA 2065** For Discovery up to 1999 (pair)
- BA 2065A** For Discovery rear doors up to 1999 (pair)
- BA 2087** For Discovery 2 (pair)
- BA 2087A** For Discovery 2 rear doors (pair)

WIDE SIDE MOULDING

To fit 3 door Discovery. Side mouldings designed to fit on lower side of vehicle. No drilling required. Protects vehicle from car park knocks and stone chips.

BA 2056 – Wide Side Moulding, 3 Door



BA 2056



CLEAR INDICATOR KITS

Give your series 1 Discovery a more up-to-date appearance with these clear indicator lenses. Coupled with orange bulbs (supplied) these kits directly replace the existing orange lens and satisfy all legal requirements.

All the following Clear lenses are supplied complete with bulbs.

AMR6511W	300TDi	Front Left
AMR6512W	300TDi	Front Right
PRC9306W	200TDi	Front Right
PRC9307W	200TDi	Front Left
AMR6509W	200/300 TDi	Rear Left (Bumper)
AMR6510W	200/300 TDi	Rear Right (Bumper)

XGB10028	P38 style	Side Repeater
XGB100310L	Disco 2	Side Repeater

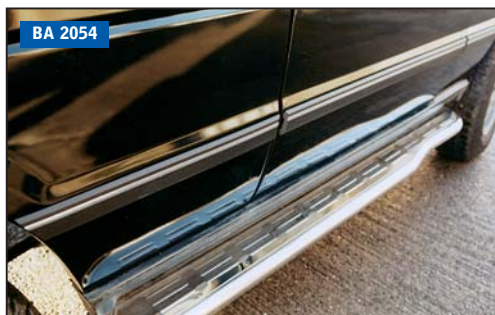
REPLACEMENT BULBS

- BR 1303A** Indicator Bulbs in Orange – Front & Rear
- XZQ100190L** Indicator Bulbs in Orange – Side Repeater
- BA 5128** Red Bulb suitable for AMR6509W and AMR6510W

SIDE MOULDING – 3/5 DOOR

No drilling required. Attractive functional accessory to protect and enhance your vehicle.

BA 2054 – Side Moulding, 3 Door or 5 Door - Disco 1 only



BA 2054

WINDOW MESH GRILLES

These Window Grilles are the ideal answer if you need serious protection to your vehicle's back windows for extreme off-roading or security reasons. Manufactured from pressed steel these grilles are easily screwed into position or rivetted for a more permanent solution.



Photos show similar product fitted to a Defender

BA 2882 – 3 Piece set for rear load area of Discovery.

MUD FLAPS

Essential equipment to prevent damage from debris thrown up by the tyres and to minimise water spray when driving on-road. Made from a flexible, hi-density rubber, these Kits consist of a pair of Mudflaps plus all brackets and fittings. To fit Discovery models 89-98.

RTC6820 – Front Mudflap kit
RTC6821 – Rear Mudflap kit



OFF ROAD PROTECTION

If you intend to take your Discovery off-road you really should consider protecting the vulnerable areas underneath the vehicle such as the diff, fuel tank, sump, steering bars etc. Bearmach make a variety of guards to protect such areas and we are constantly up-dating and developing new guards for all Land Rovers. Bearmach underbody protection is designed and manufactured to the highest standards and will give you peace of mind when tackling the roughest terrain.

UNDERBODY VULNERABLE AREAS

Sump
Drag Link
Front Diff
Sills
Rear Diff
Fuel Tank



BA 125

HEAVY DUTY DIFF GUARD

A new style Diff Guard that offers improved protection. Made from 5mm steel and finished in zinc and yellow, this HD diff guard wraps entirely around the diff giving maximum protection. Fits front and rear of all Discos up to 2005. Easy to fit and Zinc plated to resist corrosion.

BA 125 Diff Guard for Discovery 1 & 2 (not LHD)



BA 121

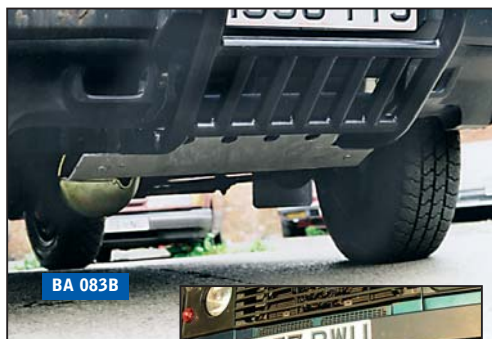
DIFF GUARD

Easy to fit, applicable to all models with standard axles, Zinc plated for corrosion resistance NO DRILLING required.

BA 121 – Diff Guard



BA 121A



BA 083B

SUMP GUARDS

Made from Heavy Duty 7 mm Aluminum plate and with 6mm fixing brackets which are zinc coated for extra corrosion resistance. The Aluminum plate has 9 vent holes (38mm dia) to allow for ventilation, and to allow excess water to drain.

NOTE: The top photograph shows a Sump Guard fitted to a Discovery with a nudge bar fitted and the photograph above shows a Sump Guard fitted to a Defender to illustrate the vent holes

BA 083A Fits Discovery & RR classic (will also fit Disco with integral winch mounting. Will not fit with BA 2029)

BA 083B Fits Discovery & RR classic with nudge bar fitted

NOTE: BA 083B Fits with our own range of nudge bars and A frames only.



BA 083

NOTE: Bearmach can often prepare protective panels to specific requirements – please phone for details

FRONT DIFF GUARD

To suit Discovery 2, Zinc plated. Easy to fit, bolt on, no welding or drilling required.

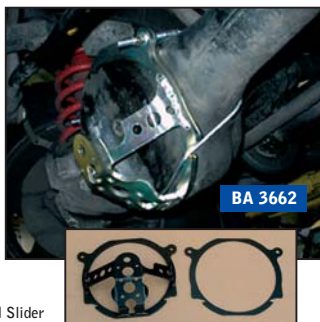
NOTE: The Diff Guard in the photograph is only coloured for clarity

BA 121A – Front Diff Guard

BA 121AS – Front Diff Guard in Stainless Steel

DIFF GUARD and Slider

This easy to fit product will not interfere with ground clearance of vehicle. It is nearly impossible to lose the guard due to its mounting method and one Diff Guard fits front or rear diff housing. All bolts, nuts, washers and instructions are supplied making it easy for the DIY fitter.



BA 3662

BA 3662 – Diff Guard and Slider



BA 083D

STEERING & DRAG LINK PROTECTOR

6mm thick, very high grade, aluminium front steering and drag link protector. Easy to fit, NO DRILLING required, will fit with nudge bars and/or winch plate.

BA 083D – Steering and Drag Link Protector (Disco models 99 - 04)

FUEL TANK GUARD

6mm thick, very high grade, aluminium fuel tank guard for Discovery 2. With 2" round drain and ventilation holes. Easy to fit, NO DRILLING required, picks up on fuel tank mounting points.



BA 097

BA 097 – Fuel tank Guard



WADING KITS

These kits include all you need to protect your vehicle when you encounter water on your off-road excursions. They consist breather pipes for axles, gearbox and timing cover.

- BA 2167 – To suit 200TDi
- BA 2168 – To suit 300TDi
- BA 2168A – To suit TD5



BA 2130

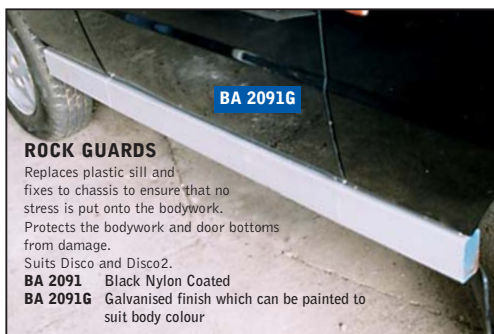
RAISED AIR INTAKES

Fitting a raised air intake and wading kit to your vehicle means cleaner air in dusty conditions and improved wading ability in wet or flooded conditions.



VEHICLE APPLICATION	BRAND	
	SAFARI	MANTEC
200TDi Disco from JA*	BA 2125	–
300 TDi Discovery & V8 3.9 (non ABS)	BA 2126	BA 2126M
Disco 300 & V8 3.9 with ABS	BA 2126A	–
Disco2 TD5/V8	BA 2130	BA 2130A

* Some vehicles may need modification due to airbox specification



BA 2091G

ROCK GUARDS

Replaces plastic sill and fixes to chassis to ensure that no stress is put onto the bodywork. Protects the bodywork and door bottoms from damage.

Suits Disco and Disco2.

- BA 2091 Black Nylon Coated
- BA 2091G Galvanised finish which can be painted to suit body colour



TREE SLIDING ROCK GUARDS

An evolution of our popular rock guards, now featuring side jacking points and extra sliding bar which offers increased protection to bodywork as well as a small step for entry. Available for all the current range in Black coating or Galvanised.

- BA 2091T – Black Nylon Coated
- BA 2091TG – Galvanised finish which can be painted to suit body colour

ROOF RACKS

Family holiday, major expedition or just too much to put inside the vehicle – a robust roof rack is an essential accessory. Bearmach offer a range of roof racks to suit all pockets and load carrying requirements.

**BA 3180****BA 2172**

GUTTER MOUNTED ROOF RACK

Roof Rack to suit Discovery I/II. Securely mounts into the gutter of all models including those with roof bars and twin sunroofs. Self assemble black nylon coated construction with stainless steel hardware. Takes up to 50kgs.

BA 3180 – Discovery Roof Rack

ROOF RACK ACCESS LADDER

Roof Rack access ladder to suit Discovery I/II. Black nylon construction. Fits by hooking over rear door. Two holes need to be drilled to secure the bottom of the ladder, by the number plate lamp.

BA 2172 – Discovery Access Ladder

PARCEL TRAY / LUGGAGE BASKET

This Parcel Tray features a quick release design. The end tubes can be positioned to create either flat bed or basket, the platform can be positioned on a wide variety of roof lines. Manufactured from aluminium, light weight, aerodynamic and totally rust free.

**BA 3098**

BA 3098 (RTC 9476) – Luggage Carrier suitable Discovery

ROOF BARS

Supplied in pairs, these racks are suitable for carrying unwieldy items, such as ladders, and can double up as ski or bike racks with a simple attachment - see below.

**BA 3100****BA 3099**

BA 3099 Discovery "High Foot" kit – Lockable (Not Disco 2)

BA 3100 Discovery "High Foot" kit – Non-lockable

TOWING EQUIPMENT

Towing is a vital function of a 4x4 vehicle yet can present unique problems because of the higher ground clearance. Bearmach offer a comprehensive range of equipment specifically for Land Rover Discoveries ...**for Towballs and other Towing Accessories please see page 135**

ADJUSTABLE AND FIXED HEIGHT TOWING BRACKETS



The Dixon-Bate range of Adjustable Height towing brackets enables the towing coupling to be easily and quickly adjusted without tools to the right height to suit the hitch height of the caravan.

- ❖ Supplied with all bracketry to fit directly onto the vehicle manufacturers recommended fixing points.
- ❖ Multi-height adjustment.
- ❖ All steel construction.
- ❖ Simple, safe and secure locking mechanism.
- ❖ Adjust height without tools.
- ❖ Standard interchangeable slider.
- ❖ Zinc plated with either bright or black finish.

PART NO	VEHICLE	YEAR/MODEL	TYPE
BA 186	Discovery	Disco up to 98	Adjustable*
BA 186A	Discovery with Coil Spring	98 on	Adjustable*
BA 186B	Discovery with Air Spring	98 on	Adjustable*
BA 194	Discovery	up to 1995	Fixed

* = E Marked

**STC50081****BA 195**

ELECTRIC WIRING KIT

BA 195 – Universal wiring kit with audible warning

BA 195A – Universal Towing Bypass Relay

ANR3896 – N-Type wiring kit which clips into existing harness for Discovery 1 - (lead only, socket extra)

O.E.M ELECTRIC WIRING KIT for DISCO 2

Simply clips into connections of existing wiring loom.

STC50081 – N-Type wiring kit for Disco 2

STC50181 – N-Type wiring kit for Disco 2 without front foglights

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

HEAVY DUTY SUSPENSION

Bearmach stocks a wide range of famous names Shock Absorbers suitable for all Land Rovers as well as other essential equipment for power off-roading.

BILSTEIN

MONROE
shock absorbers



BOGE
Your Partner in Quality

KONI
SHOCK ABSORBERS



SHOCK ABSORBERS

MONROE – Gas Filled shock absorbers that offer an excellent replacement for the Oil originals. Durable and suitable for towing.

OME – Originating from Australia, these shock absorbers are used for both on and off-road purposes with an off road bias, and a heavy duty gas capacity.

KONI – Adjustable Gas filled shock absorbers to fine tune to the desired specification. Suitable for use in both on and off-road specifications.

BILSTEIN – A top-spec shock absorber offering a firmer ride and superior on-road handling.

PROCOMP – A very reliable Gas-filled shock absorber for multi purpose use, and with the capacity for extended travel where required.

TUFFBACK – Introducing Bearmach's own range of Tuffback shock absorbers, designed in the Australian outback to offer superior performance and durability. With increased capacity to help with cooling on prolonged use and has the option of extended length. These shock absorbers will offer excellent value for money.

DeCARBON – A direct replacement for the oil filled originals with gas, offering a firm ride with on and off-road capability.



STEERING DAMPERS

Make	Discovery	Discovery 2
O.E.	BR 2255	QHH100001
Armstrong	BR 2255A	
Monroe	BR 2255M	
Decarbon	BA 2247	
Bilstein	BA 2255B	BA 2119E
Procomp	BR 2255P	
OME	BA 22550	QHH1000010
Koni	BR 2255K	

Make	Fill + Tube type	Extension mm	Discovery 89-94		Discovery 94 On		Discovery 2	
			Front	Rear	Front	Rear	Front	Rear
O.E.	Oil		BR 0645	BR 1077	STC2849	STC2850	-	-
Armstrong	Oil		BR 0645A	BR 1077A	STC2849A	STC2850A	-	-
Monroe	Gas	0	BR 0645M	BR 1077M	STC2849M	STC2850M	-	-
Decarbon	Gas	0	BA 2241	BA 2242	BA 2241	BA 2246	BA 2280D	BA 2281D
Bilstein	Gas	0	BA 2122	BA 2119	BA 2122	BA 2119*	BA 2119C	BA 2119D
Procomp	Gas	0-25	BR 0645P	BR 1077P	BR 0645P	BR 1077P*	-	-
OME	Gas	0-25	BA 2120	BA 2121	BA 2120	BA 2121*	BA 2228	BA 2229
Koni	Gas	0-25	BR 0645K	BR 1077K	BR 0645K	STC2850K	BA 2280	BA 2281
OME H/Duty	Gas H/Duty	0-25	BA 2120H	BA 2121H	BA 2120H	BA 2121H*	-	-
Koni	Gas	50	BR 0645KL	BR 1077KL	BR 0645KL	BR 1077KL*	-	-
Decarbon	Gas	50	BA 2249	BA 2250	BA 2249	BA 2250*	-	-
Procomp	Gas	50	BR 0645L	BR 1077L	BR 0645L	BR 1077L*	-	-
Koni Raid	Gas H/Duty	45	BR 0645KH	BR 1077KH	BR 0645KH	BR 1077KH*	-	-
Tuffback	Gas H/Duty	0-50	BA 2502	BA 2503	BA 2511	BA 2512	BA 2500	BA 2501
Procomp	Gas	100	BR 0645XL	BR 1077XL	BR 0645XL	BR 1077XL*	-	-
Tuffback	Gas H/Duty	50-100	BA 2514	BA 2515	BA 2524	BA 2525	BA 2504	BA 2505
BUSH KITS (for pin end only)								
BA 0645MK	Bush kit to suit Monroe shock absorbers							
BA 0645PK	Bush kit to suit Procomp shock absorbers							

* Removal of bush cups on axle may be required

**HEAVY DUTY BLUE SPRINGS**

Sold in pairs, these heavy duty springs are the ideal solution for those customers seeking to improve their vehicle's load carrying capacity.

PART NO	POSITION	VEHICLE	HEIGHT INCREASE	RATE	WIRE	HEIGHT
BA 2102	Rear	90/Disco/RR	40mm	295 Lbs	18mm	445mm
BA 2103	Rear	90/RR/Dis/Dis2	20mm	240 Lbs	17mm	413mm
BA 2104	Front	RR/Dis/Dis2	30mm	195 Lbs	16mm	394mm
BA 2105	Rear	Disco	0mm	194 Lbs	16mm	438mm
BA 2106	Front	RR/Disco	0mm	196 Lbs	16mm	368mm

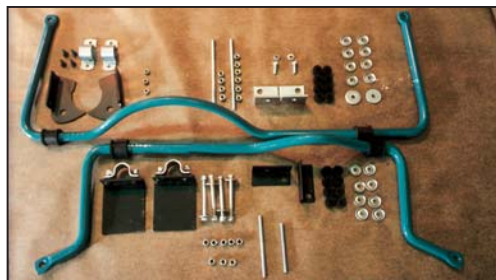
+2" SPRINGS for Discovery 2

BA 2231	Front	Dis2	45mm
BA 2232	Rear	Dis2	45mm

+2" SPRINGS for Off-Road Use

+2" springs to fit standard vehicle but intended for off-road use only (NOT for towing or load carrying).

BA 2254	Front	Discovery 89-98	50mm
BA 2255	Rear	Discovery 89-98	50mm

**ANTI ROLL BARS**

Why not combine the heavy duty springs with our range of special suspension components below.

BA 032	R/R & Discovery Anti Roll Bars, Front
BA 034A	R/R & Discovery Anti Roll Bars, Rear
BA 032D	Spare D Bush Front Set 2 pieces
BA 034D	Spare D Bush Rear Set 2 pieces
BA 032L	Spare Link Bush Set 8 pieces

Rear Anti Roll Bar

Rear Anti-Roll Bar replaces the original and yet is a more heavy duty construction. Improves the handling of your Discovery.

BA 2220 – Replacement Rear Anti-Roll Bar (Heavy Duty)

**BA 2220****BA 2157****TWIN SHOCK ABSORBER BRACKETS**

These new twin shock absorber brackets will suit all coil sprung models. The front unit consists of top bracket, to take the original shock absorber plus an additional one, and the bottom bracket to support the additional shock absorber. The rear unit consists of top shock absorber brackets which bolt through the chassis and bottom brackets which weld onto the axle case.

- BA 2156** Single front Tubular Galvanised Shock Tower to suit Disco
- BA 2157** Twin Shock Mount Front Disco (not Disco2)
- BA 2159** Twin Shock Mount Rear Discovery (not Disco2)

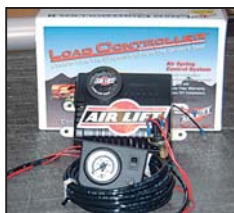
When fitting to ABS vehicles a certain amount of modification will be required to move the ABS pump and pipes.

BA 2156**AIR ADJUSTABLE SUSPENSION AID**

Designed to fit inside your coil springs. Can be inflated to a maximum of 25psi to maintain the vehicle's carrying capacity without spring sag. No need for expensive spring mods. Kit contains PolyAir cells, inflation line, and cell seats. Ideal for towing and eliminates body roll.



- BA 2163** Air Suspension Aid to suit Discovery



- BA 2163A** Compressor Kit Vehicle mounted to enable you to inflate or deflate the air springs. Complete with all pipes, low pressure switch etc.



DISLOCATION CONES

- BA 3650** Front pair of Dislocation Cones
BA 3651 Rear pair of Dislocation Cones
BA 3652 Front Spring Retainer Plate (Each)
NTC 6106 Rear Spring Retainer Plate (Each)



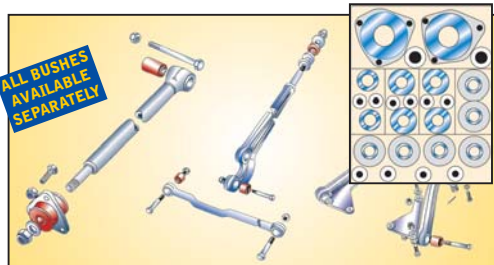
POLYURETHANE BUSH KITS

The fitment of Bearmach Polyurethane Bushes has been developed to give more positive location at pivot or fulcrum points. These suspension components are particularly recommended if you regularly tow or carry heavy loads.

Polyurethane Bushes have been taking over the automotive suspension industry. The urethane elastomers used have the versatility and elasticity of rubber yet with the advantages of rigid plastics and metals. These bushes have a high capacity to bear tension and compression and have been tested at temperatures from -100°C to +100°C. They are resistant to deterioration and swelling caused by oil, grease or chemicals.

- | | | |
|------------------|--------------|--|
| BA 2071 | P-U BUSH KIT | Disco from 1986-1999 |
| BA 2075 | P-U BUSH KIT | Discovery 2 1999-2004 |
| BR 0695P | P-U BUSH | Shock Absorber |
| BR 1083P | P-U BUSH | Shock Absorber |
| ANR1721P | P-U BUSH | Bottom Bush Rear Disco 94 on |
| BR 1754P | P-U BUSH | Top Bush Rear |
| BFM 236P | P-U BUSH | Land Rover Equivalent: Bump Stop ANR4188 |
| BFM 237P | P-U BUSH | Bump Stop ANR4189 |
| BFM 237PE | P-U BUSH | Bump Stop suits front and rear |
| BR 0374P | P-U BUSH | D Bush NTC7394 |
| BR 0388P | P-U BUSH | D Bush NTC6828 |

- RBX101340P** P-U BUSH Panhard Rod Bush for Disco 2



CASTER BUSH KITS

Caster bushes allow the axles to remain in their original positions when raising the vehicle (i.e. prevents them twisting). They fit into the radius arms to minimise any stress on steering components. Suitable for Defender, RR Classic and Disco.

- BSC 206PC** - Caster Bush Kit



BA 3655



BA 3659



BA 3670

SUSPENSION MODS

- | Ref No | Description | Vehicle |
|----------------|--|----------------------------|
| BA 3655 | Cranked Rear Trailing Arm
For use with suspension lifts. Includes rear polyurethane bushes. | Def/Disco/RR Classic 86 on |
| BA 3659 | Laminate Chassis Plates
Welded to existing chassis for increased strength. | Disco/RR Classic |

The following Radius Arms are for improved off-road use. Available in standard, 3° or 6° camber correction – for use with 4" lift kits. Bushes not included

- | | | |
|----------------|---------------------------|----------------------|
| BA 3670 | Front Radius Arm Std Wide | Def/Disco/RR Classic |
| BA 3671 | Front Radius Arm 3° Wide | Def/Disco/RR Classic |
| BA 3672 | Front Radius Arm 6° Wide | Def/Disco/RR Classic |



BA 3676

REAR ROSE JOINTED SUSPENSION ARM

For maximum axle articulation these rose jointed trailing arms are the latest products. Supplied with boots for maximum protection against mud and the elements. Will fit existing axle and chassis without further modification.

- BA 3676** Rear Rose Jointed Suspension arm



BA 3656

REAR SHOCK DROPPER

For lifted vehicles using standard shock absorbers to gain extra axle travel with minimum alterations.

- BA 3656** Rear Shock Dropper

**AIR TO COIL SPRING CONVERSION**

Kit to convert the rear air suspension on Discovery 2 to coil spring configuration. The kit is supplied with springs and all necessary fittings. Please note Diagnostic equipment is required to change the ECU from AIR to COIL.

BA 2230 Discovery 2 Rear air to coil spring conversion

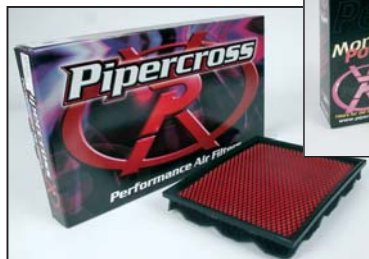
SPECIAL PERFORMANCE EQUIPMENT

You've got the nudge bars, the wheels and tyres and you think you're ready for some serious off-roading... BUT have you got the performance?

In this section Bearmach offer products to improve all aspects of your Discovery from the powerplant to the brakes and axle. If you've any queries how you could best set up your vehicle for some serious off-roading or competition – call our experts for some experienced advice.



Make sure you see our range of Power Enhancement Accessories for all Land Rover engines on page 137

Pipercross
Performance Air Filters**PIPERCROSS PERFORMANCE AIR FILTERS**

We at Bearmach are pleased to offer this range of Pipercross Performance Air Filters made exclusively to suit all Land Rovers.

Numerous Champion Race and Rally Teams have proven that Pipercross Air filters offer:

- ★ Maximised Airflow
- ★ Increased Acceleration
- ★ Washable and Re-Useable
- ★ Additional BHP
- ★ Extra Torque
- ★ Limited Lifetime Warranty

VEHICLE	Model	Year	BA Number
All models	Cleaning Kit		BA 5800
Various	3.5 V8 Carb	Off Road	BA 5803
Various	V8 Efi	Clamps to MAF	BA 5805
Discovery 1	2.0 16v	09/93 - 06/94	BA 5811
Discovery 1	All variants	06/94 - 98	BA 5811
Discovery 1	2.5 Tdi	10/89 - 10/93	BA 5812
Discovery 1	2.5 Tdi	11/93 - 06/94	BA 5813
Discovery 1	3.9 V8	09/93 - 06/94	BA 5814
Discovery II	All variants	98/04 -	BA 5818

K&N
PERFORMANCE FILTERS

- High Air Flow with Excellent Filtration
- Designed to Increase Horsepower and Acceleration
- Ideal for extended use in dirty and dusty off-road conditions
- 10 Year / Million Mile Limited Warranty
- Economical, a K&N Air Filter Will Last the Life of Your Vehicle



REF No	ENGINE
ESR1445K	All 300 TDi engines 94 - 98
ESR4238K	Disco 2 All engines
ESR1049K	92 - 94 TDi
605191K	V8 CARB (Two required per vehicle)
RTC4683K	V81 to 94
BA 2318	3.5/3.9 - Clamps onto mass air-flow meter, modifications to mounting are necessary.
BA 2316	300TDI. (Off Road induction kit) 571
BA 2317	Cleaning Kit

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



BA 2321

FRONT MOUNTED INTERCOOLERS

Front mounted, large intercooler to suit defender 200 and 300 TDi - not suitable for air-con vehicles.

Recommended for use with upgraded vehicles - Vehicle should be tuned to gain maximum performance after intercooler is added.

BA 2321 - Front mounted intercooler



FULL SILICONE and STAINLESS TURBO HOSE KIT

Includes all necessary components to replace all existing hoses. Fits with standard and uprated intercoolers (see opposite). Available for:

BA 2311 - 200 TDi DISCOVERY

BA 2313 - 300 TDi ALL MODELS

REPLACEMENT SILICONE TURBO HOSES (REPLACES ORIGINAL HOSE ONLY)

Fits standard and uprated intercoolers above.

Available for:

BA 2332 - 200 and 300Tdi ALL MODELS

BA 2334 - TD5 ALL MODELS (some vehicles require shortening of one of the hoses)

EGR BLANKING KIT

Removes the mechanical EGR system from 300 TDi or TD5 - giving improved performance and fuel economy.



BA 2322A



BA 2336

BA 2332A
EGR Blanking kit for 300TDi

BA 2336
EGR Blanking kit for TD5



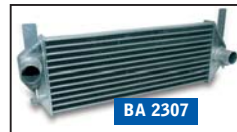
REPLACEMENT INTERCOOLERS

These replacement intercoolers fit in place of the existing original units. They allow the air to be cooled by an extra 50% for a denser charge and result in up to 25% increase in power. Available for:

BA 2300 - 200Tdi DISCOVERY

BA 2303 - 300 TDi DISCOVERY

BA 2307 - TD5 DISCOVERY



BA 2307



HEAD GASKETS

BR 3178C V8 composite head gasket. To suit 3.5

ETC7819C Composite head gasket 1.2mm thick. To suit 3.9 and 4.2 engines.



MALLORY UNILITE DISTRIBUTOR

Accurate timing that's maintenance-free.

These Mallory Unilite distributors give you accurate, maintenance-free ignition timing. Instead of old-fashioned points systems, they have photo-optic LED triggering systems that never vary or wear out. You get increased rpm potential, improved combustion, longer spark plug life, and better cold-weather starting. Hooking one up is a simple 3-wire connection, and they come with your choice of adjustable mechanical and/or vacuum advance, self-lubricating bushings, and a Super-Duty cap and rotor.

BA 5050 - Mallory Unilite Distributor



V8 DISTRIBUTOR WATERPROOFING KIT

Everything you need to protect the distributor from damp conditions. Includes boots for coil and distributor.

BA 2840 - V8 Distributor waterproofing Kit.



CAMSHAFTS

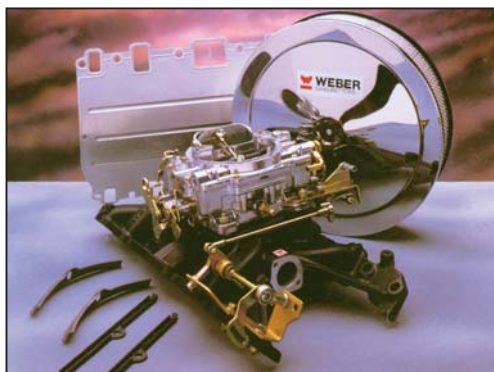
Designed to increase engine power

- BA 2186** - Camshaft to suit V8
3.5/3.9 (+18 - 22BHP)
BA 2187 Camshaft to suit 4.0/4.6

PERFORMANCE CRANKSHAFT DRIVE TRAIN KIT

Consists of forged cam gear, crank gear and heavy duty timing chain. (Does not include Camshaft).

BA 2179 - To suit 3.5/3.9 V8



CARBURETTOR AND INDUCTION MANIFOLD CONVERSION FOR ROVER 3.5 V8

KIT PART NUMBER - BR 2236

BR 2236R - Needle Valve Conversion Kit - Off Road Use

BR 2236F - Replacement Air Filter

BEARMACH is pleased to announce a new complete carburettor and induction manifold kit from WEBER. It is suitable for Rover V8 vehicles equipped with S.U. or Stromberg carburettors from 1970-1987.

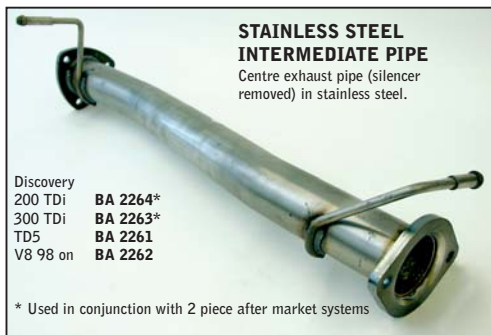
The kit features a Weber 4 barrel downdraught carburettor and dual plane induction manifold. The conversion has been developed for improved engine torque and fuel economy.

Although calibrated for Range Rover 3.5 models, it is also suitable for many other Rover V8 applications, and for those wishing to carry out engine tuning modifications. For applications other than Range Rover 3.5 models, calibration changes/adjustments may be necessary.

This conversion can be carried out by a competent D.I.Y. mechanic (with basic tool kit), and comes complete with detailed fitting instructions, covering various models.

The kit comprises of: Carburettor; Manifold; Air filter; Throttle linkage*; Fuel line connections/Fuel filter; Engine breather/pulse air system; Hose connections; All necessary gaskets, seals and fixtures.

*Automatic transmission vehicles will require supplementary kick down linkage kit - PART NUMBER BR 2236/A



STAINLESS STEEL INTERMEDIATE PIPE

Centre exhaust pipe (silencer removed) in stainless steel.

- Discovery
200 TDi **BA 2264***
300 TDi **BA 2263***
TD5 **BA 2261**
V8 98 on **BA 2262**

* Used in conjunction with 2 piece after market systems

PERFORMANCE FLY WHEELS

Performance flywheel. These lightweight performance flywheels come balanced and ready to fit to your tuned V8 engine. Uses 9 1/2" clutch



BA 2031 - Flywheel to suit V8 engines



CLUTCH RELEASE BEARING

Heavy duty metal clutch release bearing. The metal sleeved clutch release bearing uses the older specification clutch bearing and a metal sleeve to prove increased durability.

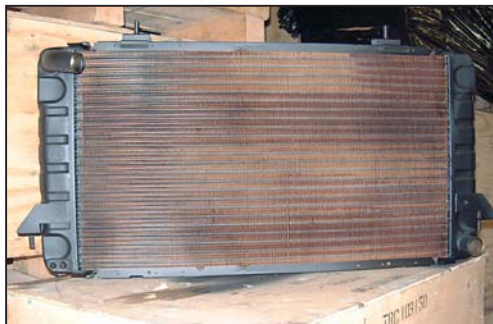
BR 2295M - Metal clutch release bearing.

HEAVY DUTY COOLING

4 ROW RADIATOR

A very efficient 4 row radiator that increases cooling by at least 30% over the standard ESR80 unit. Suitable for Classic RR and Disco 1 V8's. Can also be used on Defender vehicles but some modification to the frame is required.

BR 3131H - 4 row Radiator



LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

SPECIAL PERFORMANCE EQUIPMENT — BRAKES



KEVLAR / CARBON FIBRE BRAKE PADS

Bearmach are now able to offer Kevlar/Carbon fibre composite brake pads. These have been tested on our vehicles for a year and we have noticed:

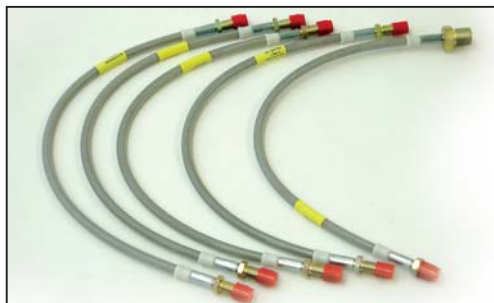
❖ NO squealing ❖ LESS Wear on Brake discs ❖

❖ 30% Improvement in braking performance ❖

All pads are supplied in sets all fitted with anti-squeal pads and sensor wires (which may be removed if not required)

Currently available to fit the following:

Part No	OE No	Vehicle
BA 2194	STC9190K	Range Rover & Disco – Front
BA 2195	STC1879K	New Range Rover and Disco2 – Rear
BA 2196	STC1880K	Disco2 – Front
BA 2198	STC9189K	Range Rover & Disco – Rear
BA 2198	STC1276K	Range Rover & Disco – Rear
BA 2199	STC9187K	Discovery – Front



BRAIDED BRAKE HOSE

Braided Stainless Steel Brake Hoses are available to replace the standard rubber flexible hoses and offer a more durable alternative. TUV approved.

Part No	Vehicle	Hose Qty
BA 163*	Discovery 89 – 92 to KA	5
BA 213	Discovery 92 – 94 KA – LA	5
BA 214*	Discovery 94 MY on (ABS)	4
BA 214A	Discovery 94 MY on (non ABS)	3
BA 218	Discovery 2	6

Please specify exact model when ordering.

*Available from stock 50mm extra length. (Add 'L' to ref. no. when ordering)

Others sizes are available at special order.



SLOTTED and DRILLED BRAKE DISCS

The ultimate in Braking Performance

These Ultra Heavy Duty rotors offer additional durability and improved stopping power. Designed with Police, Ambulance and Military in mind these Brake Discs are directionally slotted (left/right).

❖ INCREASES Pad Bite ❖ REDUCES Fade ❖
❖ DELIVERS exceptional braking performance. ❖

All sold as matching pairs. Currently available to fit the following:

Part No	OE No	Vehicle
BA 2203	FRC7329S	DEF – DIS – RR
BA 2204	FTC902S	DIS – RR
BA 2205	FTC1381S	DEF – DIS – RR
BA 2207	NTC8781S	Disco 2 Rear
BA 2208	ANR4582S	Disco 2 Front

* Please specify spline type when ordering.

WHEEL ADAPTER SET

To convert the stud pattern of the wheels fitted to your vehicle to allow fitment of different wheels.

BA 3413

Wheel Adapter set (4) converts the Disco 1, RR Classic or Defender wheel stud pattern to that of a P38 RR or Discovery 2. (Not suitable for RR/Disco pre 92). Some vehicles may require extended plastic arches.



BA 3413

BA 3414

Wheel Adapter set (4) converts Disco2 and P38 RR to stud pattern of L322 RR allowing fitment of new style wheels.



BA 3414

BA 3415

Wheel Adapter set (4) converts Disco, RR Classic and Defender to L322



BA 3415

WHEEL SPACERS

Kit of 4 Spacers in alloy with all studs and nuts

BA 3408	30mm Discovery 2
BA 3410	30mm Discovery

SPECIAL PERFORMANCE EQUIPMENT

— AXLE & STEERING



DETROIT DIFF LOCKER

The Detroit Locker is a fully automatic locking traction differential that is well known for premium performance and dependable operation. Preload devices between the side gears deliver 100% torque and power to both drive wheels yet unlock automatically to permit necessary wheel speed differentiation. The Detroit Locker is trouble-free as it does not require service adjustments or special lubricants. Easy to install,

no special tools or case modifications required. One year Limited Warranty.

BA 207 To suit Rover Differential. 10 spline, Locker (inc Carrier)*

BA 207A To suit Rover Differential. 24 spline, Locker (inc Carrier)*

* Please specify spline type when ordering.



DETROIT TRUE TRAC

This unit features a gear-type limited slip design (no clutch or friction plates to wear out). Its positive gear action automatically splits the torque with none of the steering problems associated with other traction 'diffs'. Power transfer is so smooth that it is unnoticeable through the steering wheel when fitted in front drive steering axles. It performs as a standard differential on normal

highway driving – then automatically engages when needed in wet, muddy or icy conditions.

Truetrac Diff Locker

BA 209 to suit Rover Differential (10 spline – Rear)

BA 209F to suit Rover Differential (10 spline – Front)

BA 209A to suit Rover Differential (24 spline – Rear)

BA 209AF to suit Rover Differential (10 spline – Front)

A.R.B. AIR LOCKER DIFFS

A manually lockable differential which is operated at the driver's discretion by the push of a button. Locking and unlocking of the 'diff' is extremely rapid and can be achieved at any vehicle speed.

Installation involves both in replacement of the original equipment differential centre, an air compressor and in-vehicle switch. Can be fitted to both front and rear axles without compromising on-road performance.

BA 205 To suit Rover

Differential. 10 spline*

BA 205A To suit Rover Differential. 24 spline*

* Please specify spline type when ordering.

NOTE: All A.R.B. Diff Lockers require compressor which is available separately, order ref: – **BA 215**

DIFF LOCK SPACER RING

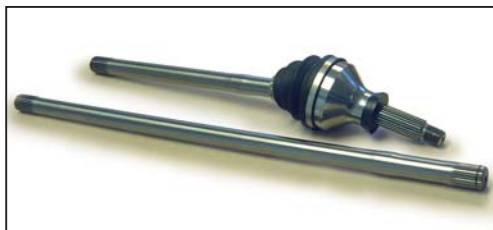
Required to allow fitment of above Diff Locks on vehicles with a 4.7:1 ratio diffs. Includes extended bolts. To suit relevant vehicles.

BA 205S Spacer Ring

CROWN WHEEL

4.1:1 Crown Wheel and Pinion, suitable for off-road use where high ratio (low speed) manoeuvrability is required. Replaces standard set version on fine spine axles. May need spacer ring for other applications.

BA 5700 – Crown Wheel



HEAVY DUTY HALF SHAFTS

Increased strength shafts for longer durability. Discovery 1 models require fitment of Defender CV joints and driving members. Discovery 2 models are a direct replacement for original shafts.

Heavy duty half shafts

BA 5752 Disco 1

BA 5753 Disco 1

BA 5756 Disco 2

BA 5757 Disco 2

BA 5758 Disco 2

BA 5759 Disco 2

Front	LH	23/24 Spline
Front	RH	23/24 Spline
Front	LH	with CV Joint
Front	RH	with CV Joint
Rear	LH	
Rear	RH	

HEAVY DUTY DRIVING MEMBERS

Heavy duty driving members with screw on dust cap. Direct replacement for original member with superior material specification, and longer splines.

FTC859A

Heavy Duty Driving Member to suit Defender, Disco and RR Classic



HEAVY DUTY ADJUSTABLE BALL JOINTS

Adjustable rear differential ball joint. Just take up the slack as it wears. Supplied without gaiter. Suitable for Defender, Discovery and Range Rover Classic.

TRE 76RS – Heavy Duty Ball Joints (Adjustable)



TRE 76RS

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



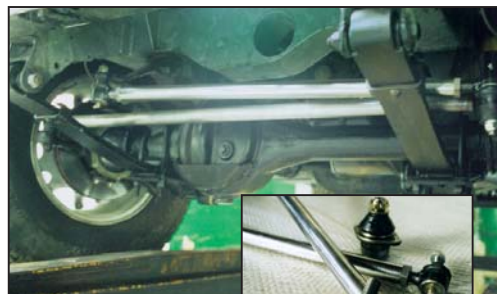
BA 223 - 226

QUICK RATIO STEERING BOXES

2.9 turns lock to lock. These Steering Boxes offer a quicker and sharper response when needing to turn to full lock.

BA 225 – RHD (Disco 1)
BA 223 – RHD (Disco 2)

BA 226 – LHD (Disco 1)
BA 224 – LHD (Disco 2)



HEAVY DUTY STEERING PARTS

These Steel Track Rods are rally proven. Ideal for the off-road enthusiast and come complete with BM greaser ball joints. Features: No steering damper required. The heavy steel takes stress off the ball joints. Rods and joints last longer.

BA 220 – To suit Range Rover, Disco and Defender
BA 222 – To suit Discoveries from '93
BA 2240 – To suit all Discovery 2s



EXPANSION TANK

This cooling system Expansion Tank is manufactured in aluminium for strength and durability - it directly replaces the original ESR63 plastic tank.

BA 2324 – Expansion Tank



POWER STEERING RESERVOIR

Manufactured in aluminium for strength and durability - this power steering reservoir is a direct replacement for the original.

BA 2323 – Power Steering Reservoir

SPECIAL EQUIPMENT – ELECTRICAL



ELECTRIC FAN KITS

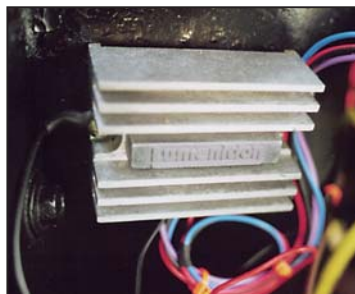
The electric fan kit replaces the belt driven unit. Simply remove fan from water pump hub, then fix electric fan through radiator with special fixings.

BA 031 Secondary Electric fan Kits. Suitable for all Land Rovers
BA 031A Primary Double Electric fan Kit. For extra cooling
BA 031T Thermostat to suit above



IGNITION LEAD SETS FOR V8 ENGINES

BRA 2001 – To suit early 4.0L and 4.6L
BRA 2002 – To suit late 4.0L and 4.6L



LUMENTION KITS

Do away with the points and replace with breakerless ignition system for increased efficiency and accurate tuning.

BA 137 V8 fitting kit

To fit the above kit you will also need:
BA 140 Ignition module

**CRUISE CONTROL KIT**

The ideal enhancement to help you drive in a more relaxed and comfortable manner on those longer motorway journeys. It will help reduce fuel consumption and avoid accidental speeding.

The kit is suitable for all TD5 models with electronic throttles. It operates by intercepting throttle pedal signals and will disengage when you touch the brake or clutch. Includes fitting instructions and column mounted switches for operation - uses OEM parts and fits into existing connections.*

BA 5541 Cruise Control Kit to suit Discovery TD5

* Note: Photograph shows a universal kit - the TD5 kit uses OEM switches and connections not illustrated here

**TD5 RELOCATION LOOM**

This extra length loom allows you to reposition the ECU to a more convenient position - out of the way of water incursion etc. (approx. 2m). Used only in conjunction with Dastec performance chip - see page 137

BA 2336 - TD5 Relocation Loom

**INTERIOR ACCESSORIES**

It's all very well having the best vehicle for some off-road adventures but here's a few creature comforts to enhance your Discovery's interior.

**BA 2055****DOG GUARD**

Construction: - Made from 2" wire mesh welded to frame for a rattle free construction. Black nylon coating.

- Features:
- ❖ Easy to install and remove
 - ❖ Rear seat can be folded down without removing Dog Guard.
 - ❖ Will fit both 2 and 4 door models.

BA 2055 - Fits models up to 1999

BA 2057 - Fits all Discovery models from 1999 to 2005

GENUINE MESH DOG GUARD

STC50323 - Genuine original equipment Mesh Dog Guard to fit Discovery 2

GUN RACK

BA 087 - To fit dog guards for Range Rover and Discovery

Formed and welded steel.
Black nylon coated.

Features:

- ❖ Easy clip on installation to Dog Guard.
- ❖ Supplied as pairs these clips allow 3 guns or umbrellas to be carried one above the other

**BA 087****TRAKKERS DISCOBOX**

This is a superb addition to the earlier Discoveries that were supplied without a built-in cubby box. Fitted in seconds it slips neatly into the centre between the seats and provides a stylish, useful storage area, and comfortable armrest.

**BA 2422**

BA 2422 - Discobox

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



BA 3141

MOULDED BOOT LINERS

As effective as usual boot liners but with a difference – these can be rolled up when not in use and stored in the vehicle. They spring back into shape when unrolled and they have 4" sides to keep the muck in.

- BA 3143** Moulded Boot Liner for Discovery 1
BA 3144 Moulded Boot Liner for Discovery 2 (designed for 7 seater but will fit standard model)



HEAVY DUTY RUBBER MATS

These quality rubber mats are strong and waterproof. Their weight ensures that they do not move about in the vehicle and keep original carpets clean.

- BA 3502** – Pair Rubber Mats for Discovery (Front)
BA 3503 – Pair Rubber Mats for Discovery (Rear - 2nd row)
BA 3504 – Pair Rubber Mats for Discovery2 (Front)
BA 3505 – Pair Rubber Mats for Discovery2 (Rear - 2nd row)



MATS

Hard-wearing Mat sets specifically shaped to suit all Discoveries. All mats have in-built heel pads on both sides for longer life. Please specify colour when ordering.

For Discovery – (3/5 door models)

- BA 065** 3 Piece mat set in Blue
BA 065A 3 Piece mat set in Grey
BA 080 3 Piece mat set in Beige
BA 067 Rear cargo area mat in Blue
BA 067A Rear cargo area mat in Grey
BA 069 Rear cargo area mat in Beige



BA 148

INTERIOR WOOD TRIM KIT

Enhance your vehicle's interior with these beautiful wood trim kits

BA 148 – Wood Trim Kit to fit Discovery and Discovery 2.

Available to order and to match existing wood trim.



RACE RALLY HARNESS

Ideal for off road use, these three point harnesses securely hold the driver and passengers in place. Mounts on lower seat belt fixings but top mount will need to be repositioned.

BA 2154 – Race Rally Harness

WATERPROOF SEAT COVERS

Pair of Waterproof Seat Covers available in Grey. Tailored fitting, quickly and easily fitted and removed. Ideal for farmers, builders, surveyors and all outdoor activities.

STC8171 To fit Discovery – front only (not Disco2)

STC8170 To fit Discovery – front and rear - split seat only - (not Disco2)



STC8171



BA 2410

SEAT HEATER

Seat Heater available built-in to new seats or DIY kit to fit inside your seats. With full fitting instructions wiring loom and switches. Sold for pairs of seats only.

BA 2410 – Heater (pair)

**GEAR KNOBS**

Add a touch of class with this range of gear knobs. Either cast in Aluminium with black printed graphics or in wood effect finish which look great with our interior trim kits.

BA 3812W	Auto Knob Shell	Wood	Disco 2
BA 3833	Door Pull Set	Wood	Disco 2
BA 3807	Trans Box - No Diff Lock	Ali	Disco
BA 3807W	Trans Box - No Diff Lock	Wood	Disco
BA 3803	R380	Ali	Disco
BA 3806	Trans Box - No Diff Lock	Ali	Disco
BA 3803W	R380	Wood	Disco
BA 3802	LT77	Ali	Disco
BA 3806W	Trans Box - Diff Lock	Wood	Disco
BA 3810W	Handbrake Grip	Wood	Disco/Disco 2

STEERING WHEELS

We have a range of quality, stylish steering wheels from MOMO, RAID, SPARCO and MOUNTNEY for all Defender applications – together with bosses to suit. More styles are being added every day.

Photo illustrates similar wheel fitted to a Defender

**3 SPOKE WHEEL**

Three spoke design chrome or black spokes available

- BA 150** 14" Vinyl wheel.
BA 151 15" Leather wheel

Steering Wheel Boss to suit Discoveries 89-94
BA 156 Steering Wheel Boss to fit BA 150 and BA 151

**MOUNTNEY**

A plastic moulded steering wheel - especially designed for comfort with an ergonomic grip area.

- BA 3202** Black moulded steering wheel - 340mm

A classic wood wheel with high gloss finish and 3 chrome spokes

- BA 3203** Wood Rim Steering Wheel - 350mm

**MOMO**

These are quality genuine leather sports steering wheels ideal for the rigours of off-roading.

- BA 3207** Black Leather Wheel - 350mm
BA 3208 Black Alcantara Wheel - 350mm

Steering wheel bosses to fit the above Mountney and Momo steering wheels BA 3202 – BA 3208 are available, please specify which model the boss is required for:

- BA 3206** Boss to suit steering wheels BA 3202 - BA 3208 89 -94 only

Dashboard Curl?

Before
After



BA 1500

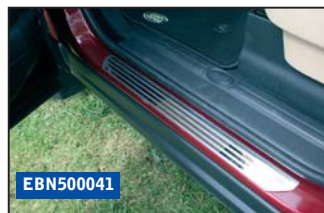
DASHBOARD REPAIR KIT

Does your Discovery suffer from the dreaded "Dashboard Curl" – a common problem with earlier Discos – then this is the simple answer. A neat plastic trim, supplied as a 2 part kit with self tapping screws, to give the dashboard edge a better-than-original finish.

- BA 1500** – Dashboard repair kit in Beige
BA 1501 – Dashboard repair kit in Grey

LAND ROVER DISCOVERY 3

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



EB500041



VUB501200



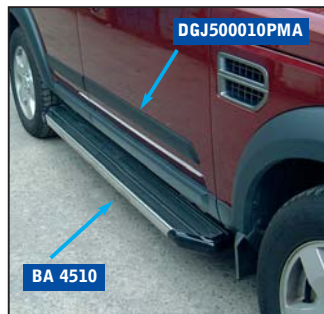
VUB502590



VUB501380



VTD500020



DGJ500010PMA

BA 4510



DISCOVERY 3 – Original Equipment

The following range of accessories is supplied as original equipment for the latest Discovery from Land Rover – so you can be assured of their quality and design.

YWJ500201	Towing Electrics
VUB501430	Tow Bar
VUB502390	Air Deflectors (Set of 4)
DGJ500010PMA	Door Protection Strips
VUB501200	Lamp Guards Front (Set of 2)
VUB501210	'A' Bar (no winch)
VUB501380	Rear Lamp Guards (plastic)
VUB502590	Rear Lamp Guards (aluminium)
EBN500041	Sills Scuff Protection in Stainless Steel
VTK500010	Side Steps
VTD500010	Side Tubes – Black
VTD500020	Side Tubes – Same design as VTD500010 above but in Stainless Steel
EAH500050PMA	Rubber Mats – Front LHD
EAH500052PMA	Rubber Mats – Front RHD
EAH500070PMA	Rubber Mats Rear Luggage Compartment
EAH500100PMA	Rubber Mats Rear 3rd Row
VCF500060PVJ	Front Seat Covers
VCF500151PVJ	Rear Seat Covers – 3 individual
VCF500070PVJ	Rear Seat Covers 60/40 split
VCF500150PVJ	Rear Seat Covers 3rd Row



VTK500010

STAINLESS STEEL SIDE STEPS

A new style side step, designed for Disco 3, P38 and L322 Range Rovers. They have a polished stainless steel plate, with an aluminium under construction. Rubber anti-slip strips ensure safer exit and entry to the vehicle. TUV approved.

BA 4510 – Stainless Steel Side Steps

SIDE PROTECTION STRIPS

These rubber strips are easily fitted to your vehicle to aid protection against minor dings and scrapes. With a chrome insert they are also pleasing on the eye.

BA 4400 – Discovery 3 Side Protection Strips



CHROME ACCESSORIES for Disco3

Add that extra touch of luxury to your Discovery3. This range of metal fitments are bright chrome plated and easily fit into position with the double sided tape fixed to the reverse side.

BA 4454 Metal chrome Grille for Disco3

BA 4458 Metal chrome Door Handle

VUB503880MMM Metal chrome Mirror Cover



INTAKE GRILLES for Disco3

Moulded in hi-impact plastic and spray finished in silver. Easily fitted, no drilling required.

JAK000065MMM Intake Grilles for Disco3



SILL GUARD for Disco3

Aluminium sills to replace plastic originals. Black vinyl coated. No drilling required.

BA 7804 Sill Guard for Disco3



UNDERBODY PROTECTION for Disco3

Front underbody protection in heavy gauge aluminium. These items are direct replacements for the originals and offer much greater protection for vulnerable areas. Apertures are provided to allow easy access for servicing without removing the guard.

The Gearbox guard has an extension which provides protection for the transfer box.

BA 7801 Front underbody protection for Disco3

BA 7802 Gearbox protection for Disco3



SUMP GUARD for Disco3

Replaces plastic cover of towing eye and requires some modification of front bumper. Available in natural aluminium or sprayed black

BA 7800 Sump Guard for Disco3 - Black

BA 7800S Sump Guard for Disco3 - Aluminium



RADIATOR GUARD for Disco3

Sturdily moulded in heavy duty aluminium to protect the most vulnerable areas of the radiator.

BA 7803 Radiator Guard for Disco3

LAND ROVER **DISCOVERY 3**

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

SNORKEL for Disco3

Fitting a raised air intake and wading kit to your vehicle means cleaner air in dusty conditions and improved wading ability in wet or flooded conditions.

BA 2129
Safari Snorkel
for Disco3



DISCREET WINCH MOUNT for Disco3

Discreet winch mount for Discovery 3 - totally hidden behind number plate. Suitable for most low-line winches but solenoid box may need to be re-positioned or radio control used. Bumper modification required.

BA 7805 Winch Mount for Disco3



Disco3 SPARE WHEEL CARRIER

The one accessory many think is missing from the Disco 3. Sturdily built and designed to be mounted directly to the chassis through the rear bumper. Hinges aside to allow access to the rear door and locks into position. Black powder coating finish. Fit two if you want. Requires cutting of rear bumper.

BA 7806 Disco3 Spare Wheel Carrier



TOWBAR ELECTRIC WIRING KIT

YWJ500201 - N+S-Type wiring kit which clips into existing harness (Discovery 3)



High Air Flow with Excellent Filtration. Ideal for extended use in dirty and dusty off-road conditions. 10 Year / Million Mile Limited Warranty. Economical, a K&N Air Filter Will Last the Life of Your Vehicle.

PHE000112K K&N Filter for Discovery 3
BA 2317 K&N Cleaning Kit

Pipercross Performance Air Filters



PIPERCROSS PERFORMANCE AIR FILTERS

We at Bearmach are pleased to offer this range of Pipercross Performance Air Filters made exclusively to suit all Land Rovers.

Numerous Champion Race and Rally Teams have proven that Pipercross Air filters offer:

- ★ Maximised Airflow
- ★ Extra Torque
- ★ Additional BHP
- ★ Increased Acceleration
- ★ Washable and Re-Useable
- ★ Limited Lifetime Warranty

BA 5819 Pipercross filter for Disco3 - all models

BA 5800 Pipercross filter universal cleaning kit



PERSPEX WEATHER-SHIELDS

Made from perspex, easily fits to passenger and driver's doors to stop rain penetration when on the move. Reduces draughts yet still allows good ventilation.

VUB502390 Perspex weathershields for Disco3 (set of 4)

BA 4410 Perspex weathershields for front Disco3 (pair)

BA 4411 Perspex weathershields for rear Disco3 (pair)